CLTD CERTIFIED IN LOGISTICS, TRANSPORTATION AND DISTRIBUTION

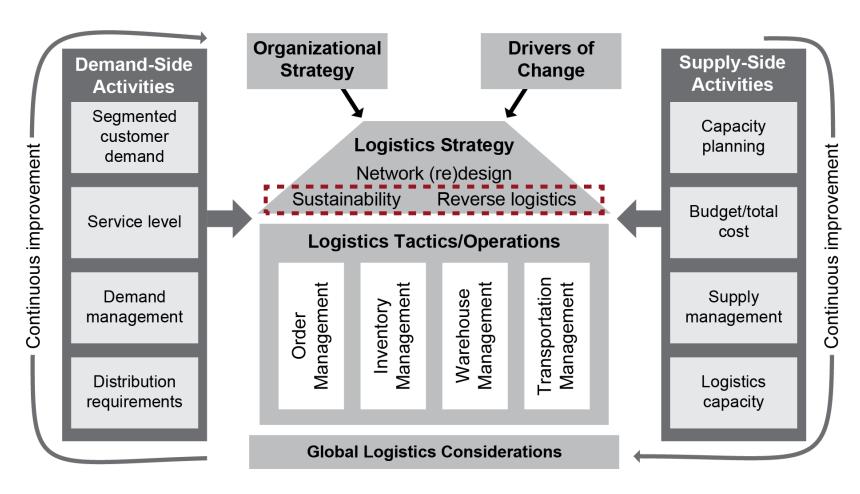
MODULE 3: SUSTAINABILITY AND REVERSE LOGISTICS





Module 3: Sustainability and Reverse Logistics

Module 3 Overview





Module 3. Section A ■ 2

CERTIFIED IN LOGISTICS, TRANSPORTATION AND DISTRIBUTION

MODULE 3, SECTION A: SUSTAINABILITY





Social Responsibility

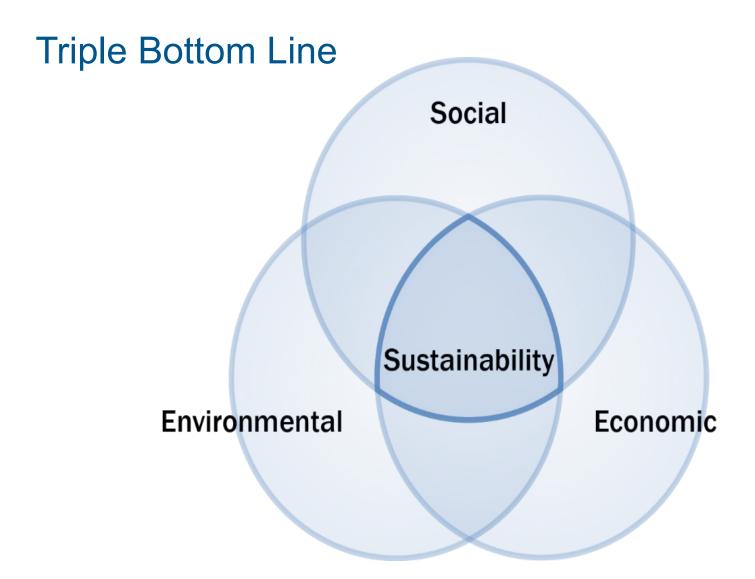
"Commitment by top management to behave ethically and to contribute to community development. This may also entail improving the workforce's quality of life." (*APICS Dictionary*, 16th edition)"



Social Responsibility Dimensions









Triple Bottom Line

Economic perspective

Value created by organization after deducting cost of all inputs

Initiatives:

- Implement technologies to support sustainability and economic goals.
- Develop an eco-friendly reputation.
- Write environmental management strategies.
- Promote green products.





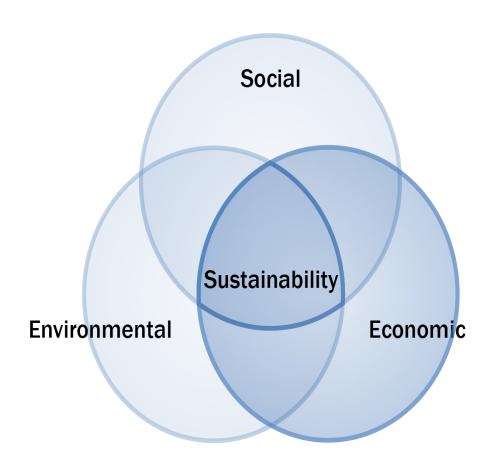
Triple Bottom Line

Environmental perspective

Organization's ability to avoid harming environment and preserve scarce resources for future generations

Initiatives:

- Environmentally friendly manufacturing processes
- ISO 14000
- Regulatory considerations (example: RoHs)
- Energy-efficient transportation and warehouses





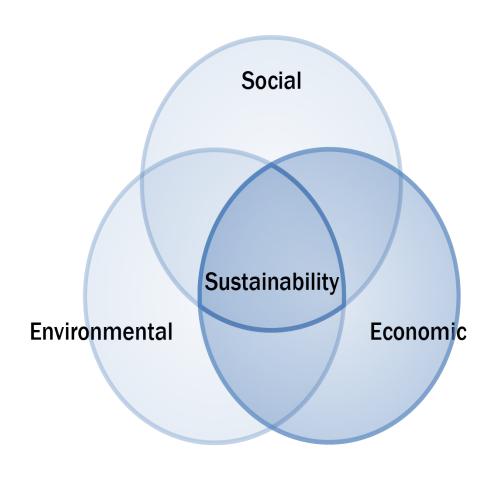
Triple Bottom Line

Social perspective

How organization impacts employees, suppliers, and community at large

Initiatives:

- Promote human rights and fair labor practices.
- Develop socially responsible supply chain.
- Be positive role model.
- Treat stakeholders and environment with care and respect.





United Nations Global Compact

Areas	Principles
Human rights	Principle 1: Businesses should support and respect the protection of internationally proclaimed human rights; and
	Principle 2: make sure that they are not complicit in human rights abuse.
Labour	Principle 3: Businesses should uphold the freedom of association and the effective recognition of the right to collective bargaining;
	Principle 4: the elimination of all forms of forced and compulsory labor;
	Principle 5: the effective abolition of child labour; and
	Principle 6: the elimination of discrimination in respect of employment and occupation.

Source: © United Nations Global Compact, www.unglobalcompact.org.



United Nations Global Compact

Areas	Principles
Environment	Principle 7: Businesses should support a precautionary approach to environmental challenges;
	Principle 8: undertake initiatives to promote greater environmental responsibility; and
	Principle 9: encourage the development and diffusion of environmentally friendly technologies.
Anti- corruption	Principle 10: Businesses should work against corruption in all of its forms, including extortion and bribery.

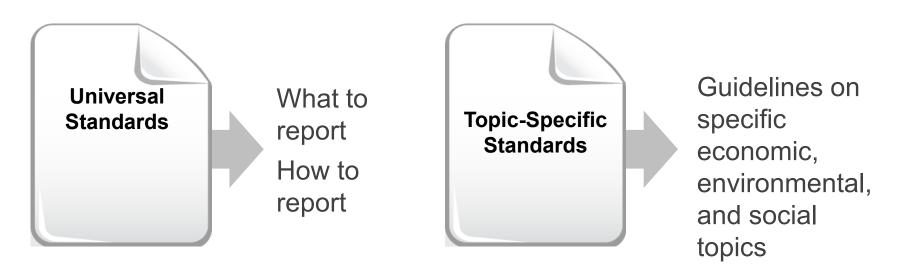
Source: © United Nations Global Compact, www.unglobalcompact.org.



Global Reporting Initiative (GRI)

GRI Standards

- Voluntary sustainability reporting
- Manage risks and optimize supplier performance





International Organization for Standardization

ISO:

- Global federation (163 countries)
- Nongovernmental organization (NGO)
- Trusted partner in supply chain community
- Market-driven
- Voluntary

Module 3. Section A ■ 13

Benefits:

- Improved efficiency, productivity, bottom line
- Fair trade
- Reduced environmental impacts
- Legislation
- Best practices



ISO 14000 Series Standards

ISO 14001:2015

- Strategic, holistic approach to environmental policy, plans, and actions
- Generic environmental management system requirements

ISO 14004:2016

- Guidelines for environmental management systems
- Implementation guide
- Assurance and proof

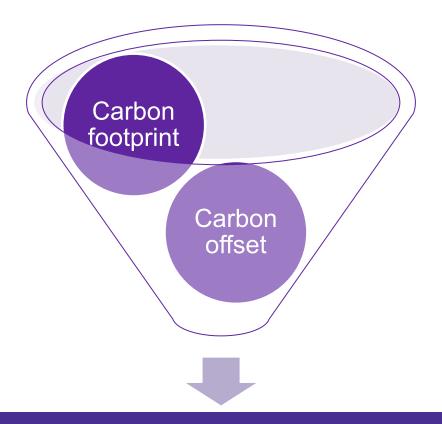


ISO 50001

- General requirements
- Management responsibility
- Energy policy
 - Energy action plan
 - Implementation and operation
 - Performance audits
 - Management review



Greenhouse Gas Emissions



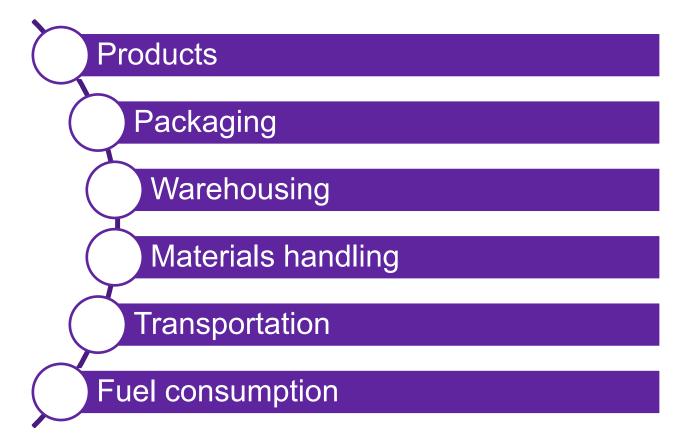
Goal: lower logistics emissions



Module 3, Section A ■ 16

Green Initiatives

Module 3, Section A ■ 17





Sustainability in the Supply Chain



Vendor selection



Pricing incentives



Handling dangerous materials



Handling Dangerous Materials



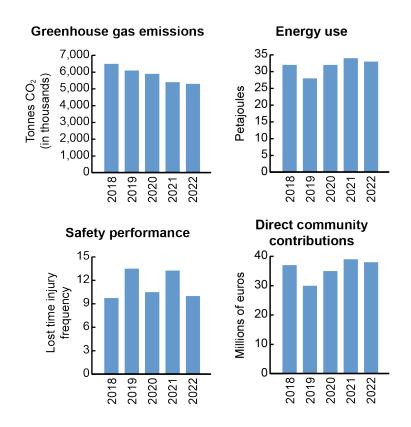
Materials that are "capable of posing an unreasonable risk when transported in commerce to health, to safety, and to property."



Monitoring and Measurement

Sustainability scorecard

- Compare year-over-year results.
- Track opportunities for improvement.
- Demonstrate continuous progress.





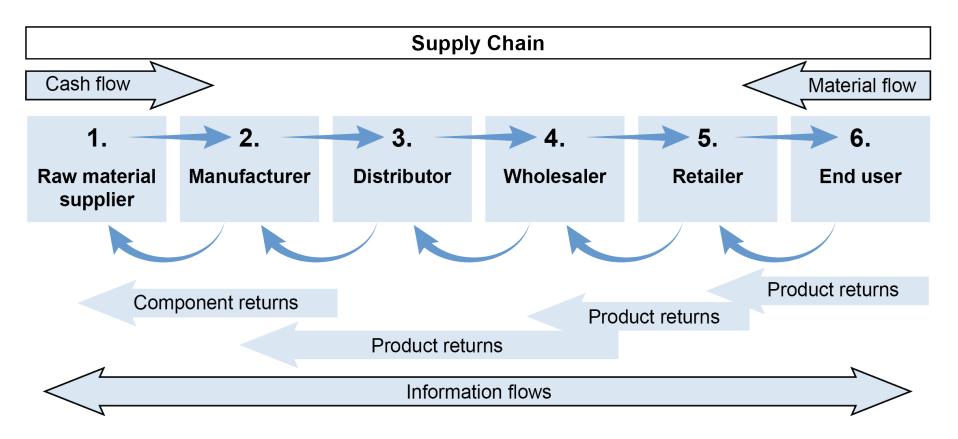
CERTIFIED IN LOGISTICS, TRANSPORTATION AND DISTRIBUTION

MODULE 3, SECTION B: REVERSE LOGISTICS





Reverse Logistics Process Flow



Source: APICS CSCP Learning System, 2016 Edition.



Reasons for Returns





Module 3, Section B ■ 23

Return Policies

- Set policies.
- Communicate policies to all customers.

Approaches:

- Zero returns policy
- Return rate allowance
- Discount offers
- Defective returns only

- Return allowed with receipt
- B2B: Lot-size returns
- After gatekeeper approval
- Shipping and repair costs



Best Practices

- Retailers deduct costs for returns from outstanding payables with manufacturer.
- Manufacturers do not accept or credit returns from retailers that do not comply with sales agreements.
- For defective or recalled products, manufacturer typically pays freight.

- High tech manufacturers may be more strict about conditions for returns; often do not pay handling or consolidation fees.
- Secondary market buyers (e.g., liquidators) may provide carriers or pay costs of thirdparty shipper.
- Product may be shipped with reusable packaging and return label, or manufacturer may provide instructions and label on website.



Key Considerations for Reverse Logistics Management

Internal or outsourced?

- Space
- Resources
- Trained personnel

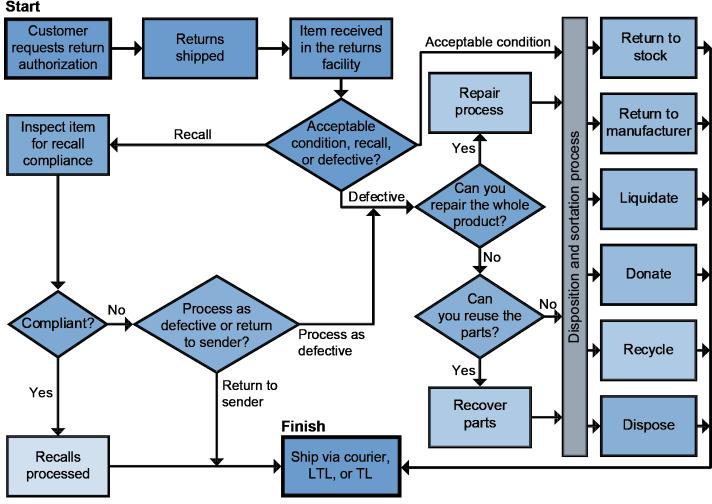
Why develop core competencies?

- Competitive advantage
- Monetize efforts
- Demand for recyclable, reusable products



Topic 2: Reverse Logistics Activities

Disposition of Returns

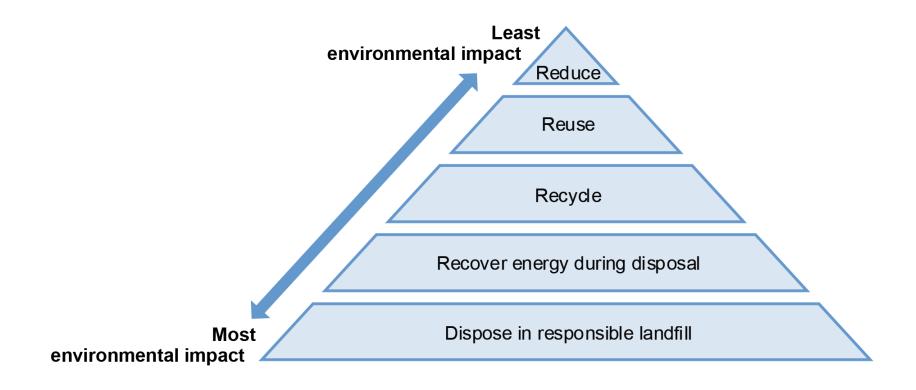


Source: © "Reverse Logistics Process Flow." Greve and Davis. Used with permission.



Topic 2: Reverse Logistics Activities

Reverse Logistics Hierarchy



Source: Adapted from APICS CSCP Learning System, 2016 Edition.



Closed-Loop Systems

- Designed for both forward and reverse flows.
- Objective is to reuse or recycle every component.

Advantages:

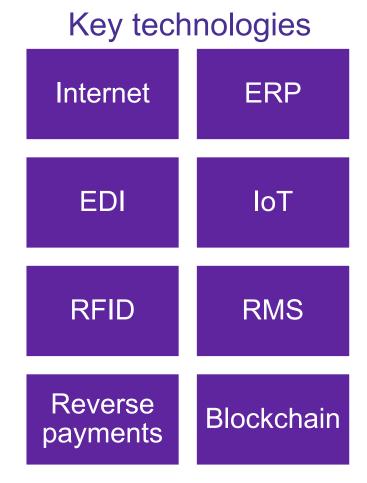
- Capture significant portion of original value.
- ✓ Products don't end up in landfills.
- Easier to balance supply and demand.



Managing Reverse Logistics

Key management elements

- Weigh pros and cons of internal returns center.
- Secure management buy-in.
- Select effective information systems.
- Document guidelines and procedures.
- Implement screening process.





Reverse Logistics Costs

Calculation methods:

Activity-based costing

Forward flow analysis and cost plus handling charges

Formulaic version



Benefits and Challenges





- Customer satisfaction
- Brand protection
- Tracking and cost recovery
- Creation of new jobs
- Decreased use of landfills
- Recovery of materials
- Extended warranties and service contracts

Challenges

- Forecasting volumes
- Storage
- Costs
- Traceability

